

## The high performance sandwich core

Divinycell H provides excellent mechanical properties to low weight. The unique IPN chemical structure, yields impressive mechanical performance to a low weight. Divinycell H has been widely used and has a proven track record in virtually every application area where sandwich composites are employed including the marine (leisure, military and commercial), land transportation, wind energy, civil engineering/infrastructure and general industrial markets.

Divinycell H is ideal for applications subject to fatigue, slamming or impact loads. Other key features of Divinycell H include consistent high quality, excellent adhesion/peel strength, excellent chemical resistance, low water absorption and good thermal/acoustic insulation. Divinycell H is compatible with virtually all commonly used resin and manufacturing systems.

### Mechanical properties Divinycell® H - Imperial units

Property	Test Procedure	Unit		H35	H45	H60	H80	H100	H130	H200	H250
Compressive Strength <sup>1</sup>	ASTM D 1621	psi	Nominal	65	87	130	203	290	435	783	1,044
			Minimum	44	72	102	167	239	348	653	885
Compressive Modulus <sup>1</sup>	ASTM D1621-B-73	psi	Nominal	5,800	7,250	10,150	13,050	19,575	24,650	44,965	58,015
			Minimum	4,206	6,525	8,700	11,600	16,675	21,030	38,435	50,763
Tensile Strength <sup>1</sup>	ASTM D 1623	psi	Nominal	145	203	261	363	508	696	1,030	1,334
			Minimum	116	160	218	319	362	508	914	1,160
Tensile Modulus <sup>1</sup>	ASTM D 1623	psi	Nominal	7,105	7,975	10,875	13,775	18,850	25,375	36,250	46,400
			Minimum	5,366	6,525	8,265	12,325	15,225	19,575	30,450	37,710
Shear Strength	ASTM C 273	psi	Nominal	58	81	110	167	232	319	508	653
			Minimum	44	67	91	138	203	276	464	566
Shear Modulus	ASTM C 273	psi	Nominal	1,740	2,175	2,900	3,915	5,075	7,250	10,590	14,070
			Minimum	1,305	1,740	2,320	3,335	4,060	5,800	9,427	11,748
Shear Strain	ASTM C 273	%	Nominal	9	12	20	30	40	40	45	45
Density	ISO 845	lb/ft <sup>3</sup>	Nominal	2.4	3.0	3.8	5.0	6.3	8.1	12.5	15.6

All values measured at +23°C

1. Properties measured perpendicular to the plane

*Nominal value* is an average value of a mechanical property at a nominal density

*Minimum value* is a minimum guaranteed mechanical property a material has independently of density

## Product Characteristics

- Low water absorption
- Superior damage tolerance
- Fast and easy to process
- Good chemical resistance
- Excellent fatigue properties
- Low resin uptake
- Wide range of properties
- Provides excellent mechanical properties to a low weight

Divinycell H is type approved by:



# Technical Characteristics

## Technical Characteristics Divinycell® H

Characteristics <sup>1</sup>	Unit	H35	H45	H60	H80	H100	H130	H200	H250	Test method
Density variation	%	-10% to +20%	± 10	± 10	± 10	± 10	± 10	± 10	± 10	-
Thermal conductivity <sup>2</sup>	Btu x in/(ft <sup>2</sup> x h x °F)	0.194	0.194	0.201	0.215	0.229	0.250	0.305	0.340	EN 12667
Coeff, linear heat expansion	x10 <sup>-6</sup> /°F	22.2	22.2	22.2	22.2	22.2	22.2	22.2	22.2	ISO 4897
Heat Distortion Temperature	°F	+257	+257	+257	+257	+257	+257	+257	+257	DIN 53424
Continous temp range	°F	-325 to +160	-325 to +160	-325 to +160	-325 to +160	-325 to +160	-325 to +160	-325 to +160	-325 to +160	-
Max process temp	°F	+194	+194	+194	+194	+230	+230	+230	+230	-
Dissipation factor	-	0.0001	0.0002	0.0003	0.0005	0.0006	0.0009	0.0015	0.0019	ASTM D 2520
Dielectric constant	-	1.04	1.05	1.06	1.09	1.11	1.15	1.23	1.29	ASTM D 2520
Poissons ratio <sup>3</sup>	-	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	D638-08

1. Typical values
2. Thermal conductivity at +68°F
3. Standard deviation is 0.045

Continuous operating temperature is typically -325°F to +160°F. The foam can be used in sandwich structures, for outdoor exposure, with external skin temperatures up to +185°F. For optimal design of applications used in high operating temperatures in combination with continuous load, please contact Diab Technical Services for detailed design instructions.

Maximum processing temperature is dependent on time, pressure and process conditions. Therefore users are advised to contact Diab Technical Services to confirm that Divinycell H is compatible with their particular processing parameters.

## Physical characteristics

Format		Unit	H35	H45	H60	H80	H100	H130	H200	H250
Plain sheets	Length	inch	104.33	96.06	96.06	96.06	85.04	77.17	68.11	64.57
	Width	inch	49.21	48.03	48.03	48.03	42.13	38.19	33.46	31.50
GS sheet	Length	inch	49.21	48.03	48.03	48.03	42.52	38.58	34.06	-
	Width	inch	34.76	32.01	32.01	32.01	42.13	38.19	33.46	-
GS sheet	Length	inch	49.21	48.03	48.03	48.03	-	-	-	-
	Width	inch	49.21	48.03	48.03	48.03	-	-	-	-

### Disclaimer:

This data sheet may be subject to revision and changes due to development and changes of the material. The data is derived from tests and experience. If not stated as minimum values, the data is average data and should be treated as such. Calculations should be verified by actual tests. The data is furnished without liability for the company and does not constitute a warranty or representation in respect of the material or its use. The company reserves the right to release new data sheets in replacement.

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